

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 MENTHOLATED FOIL FIB
BRAND CODE-1560 (STD) (MF)

EFFECTIVE DATE: 03/28/89
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	98.5	MM	FIC TAR	:	10.0	MG/CIG1	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM	FIELD MENTHOL	:	.55	MG/CIG1	.50	-	.60
TOBACCO ROD LENGTH	:	67.0	MM	FRESH MENTHOL	:	.65	MG/CIG1	.60	-	.70
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.80	IN. H2O							
DILUTION TARGET	:	30.0	1/-	5.0	%					

TIPPING PAPER : 72MM X 3200M WHITE FGRNL PPT EC-1136 12-893-C LASER PLRF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : FULLER WD-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FIB AFTER 14 DAYS 13.40%
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 50GU/0.6%(K/D110-6/E751) 10-021-A

INK : "INK FOR PRINT DIE AND EXPORT OVERPRINTS"
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-005-C 128MM 19# ALUMINUM

COMMENTS : NO SUBSTITUTIONS ON ADHESIVES PER RMO REQUEST.

REASON FOR CHANGE : INITIAL ISSUE FOR LOUISVILLE.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 3/10/89

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APPROVED BY: *[Signature]*

ORIGINAL SPECIFICATION

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